

# **Werner Theron**

**CAD Applications Manager Chempute Software, South Africa** 

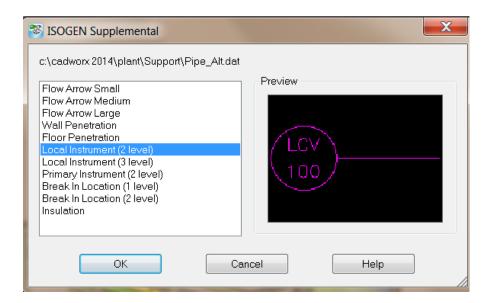






- Isogen Supplemental
- Places supplemental ISOGEN blocks in the model that export to the Isometric.
- Arrow, wall, and floor blocks must be inserted along the center line of a pipe component.
- Instrument blocks must have the instrument line connected to the end of a valve component, olet component, TAP component, or a weld gap component.
- Break in (Tie in) points must be connected to the end point of a component.
- To add other blocks to this menu, the block name must contain ISOGEN\_Arrow, ISOGEN\_Instrument, ISOGEN\_Wall, ISOGEN\_Floor, or ISOGEN\_BreakIn for export to ISOGEN. For example, to add another instrument type, you could name the block ISOGEN\_Instrument\_4, and add it to the menu.



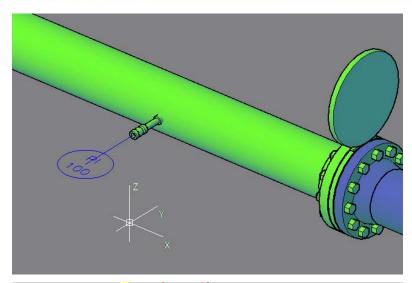


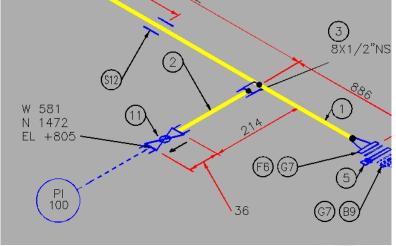




- Isolate 8"-CM1-4500-300\_M
- Use the Isogen Supplemental local Instrument 2 level and place on the ½" branch in the model.
- Label the Instrument PI 101 when prompted.
- Optionally the GENERIC command can be run directly on the supplemental block if the instrument is needed on the BOM.
- Properties palette can be used to update the instrument information.

Attributes	<u>'</u>	•
F1	PI	
F2	100	

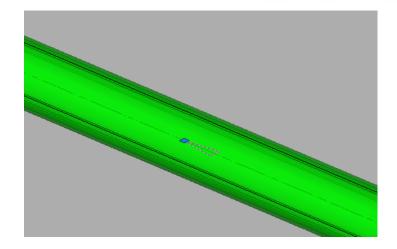


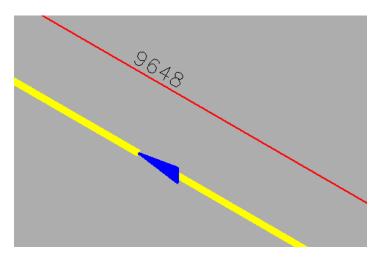






- On the same line: 8"-CM1-4500-300\_M
- Use the Isogen Supplemental Flow Arrow Large and position on the midpoint of the pipe run supported by the pipe rack.
- The different blocks, small, medium and large all translate to the same size flow arrow on the ISO.







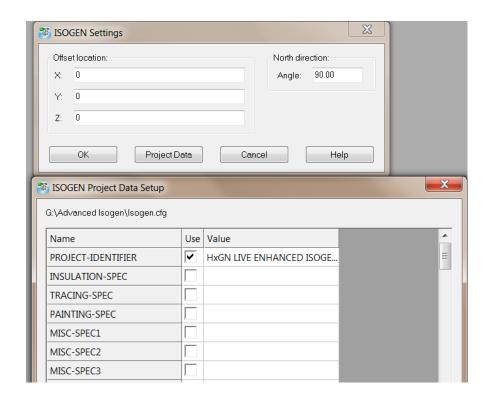


#### ISOGENSETTINGS

- Controls parameters for transposing the system by X, Y, and Z offsets. The whole system can be rotated by any angle. This allows any user-defined north arrow direction.
- X Specifies the X-direction offset.
- Y Specifies the Y-direction offset.
- Z Specifies the Z-direction offset.
- Angle Specifies the north arrow direction:
- 90 = World positive Y-axis as north direction. This is the default value.
- 180 = World positive X-axis as north direction.
- 270 = World negative Y-axis as north direction.
- **0** = World negative X-axis as north direction.

#### Isogen Project Data Setup

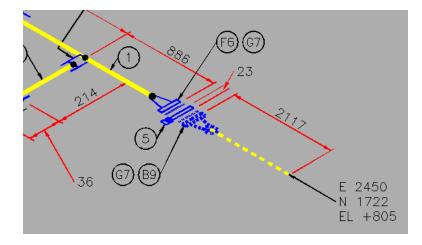
Controls parameters for setting position text (POS) that can be displayed on the isometric drawing file. Review the \Plant\Isogen\Isogen\_Utils\POS\_Help.pdf file to locate the POS number associated with each item. These values are stored with the configuration file and are used when an isometric is exported. For I-Configure projects, this is the only option for setting these values. For Project Manager projects, these values can be set from the Project Manager > Project Default dialog boxes or with this dialog box.

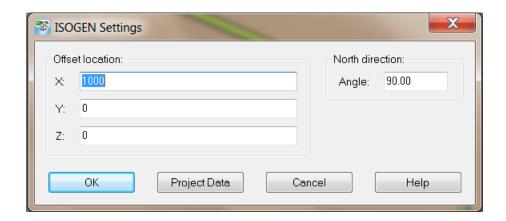


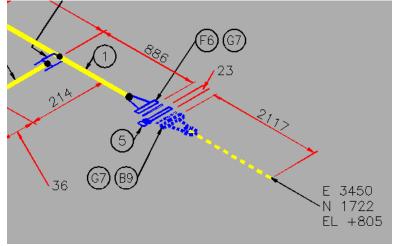




- Run an ISO on line 8"-CM1-4500-300\_M
- Use ISOGENSETTINGS to specify an X (east) offset value of 1000.
- Run the ISO again and notice the difference in the east coordinate values on the Isometric.



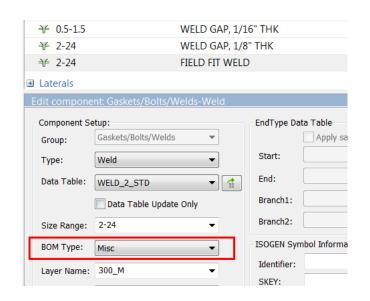


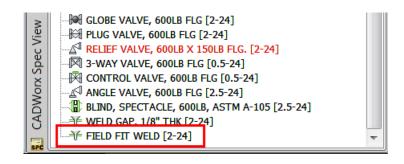


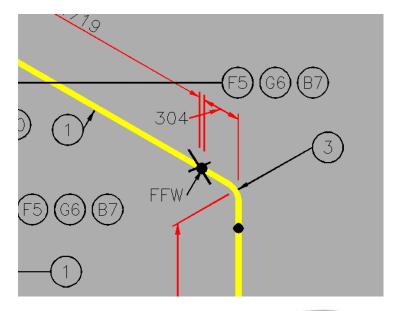




- Isolate line 8"-CM2-5400-600\_M
- Set Spec to 600\_M
- Place field weld from the Specview palette on the pipeline



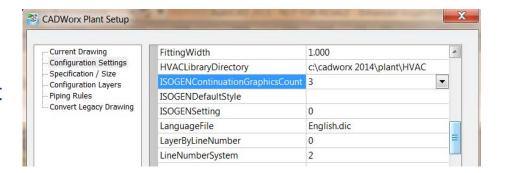


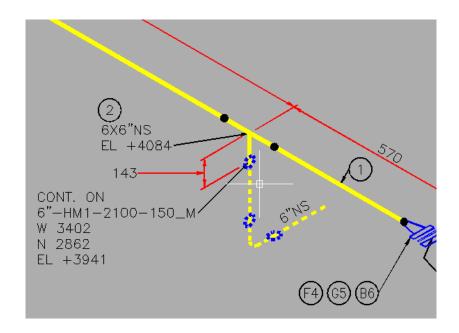






- IsogenOut vs IsogenBatch
- ISOGENContinuationGraphicsCount
- Displays continuation graphics based on the following selections:
- 0 Display no continuation graphics when running ISOGEN.
- 1 Display one continuation graphic when running ISOGEN.
- 2 Display two continuation graphics when running ISOGEN.
- 3 Displays three continuation graphics when running ISOGEN.



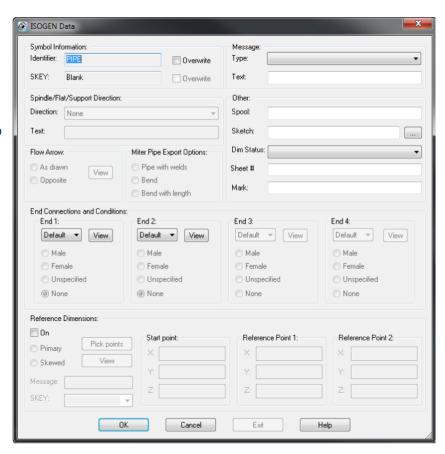






#### ISOGEN Data - ICEDIT

- Symbol Information Controls Symbol information.
- Message Specifies the message displayed with the component on the isometric drawing.
- Spindle / Flat / Support Direction Specifies a valve spindle direction,
- Flow Arrow Specifies how flow arrows are displayed for valves.
- Miter Pipe Export Options Specifies how miter pipe is exported to ISOGEN.
- Other
  - Spool Specifies the spool identification. This value overrides the default spool value created by ISOGEN. Type the required alpha or numeric character.
  - **Sketch** Specifies a .dwg detailed sketch to display with the isometric drawing. For more information on detailed sketches, see the Information Notes.pdf and Detailed Sketches.pdf files in the [Product Folder]\Plant\Isogen\Isogen Utils folder.
  - Dim Status Specifies the dimensioning of individual components. Select Default, Dimensioned, Dotted Dimensioned, or Dotted Un-dimensioned.
  - Sheet # Specifies the sheet number of an ISOGEN drawing.
     Type the required alpha or numeric character.
  - Mark Specifies the mark number for a component. Type the required alpha or numeric character.
- End Connections and Conditions Specifies a set of conditions for up to four ends
- Reference Dimensions Specifies dimension to use as reference for the component.
   © Intergraph 2014

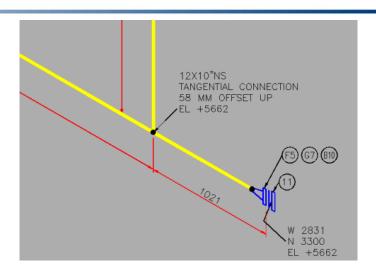


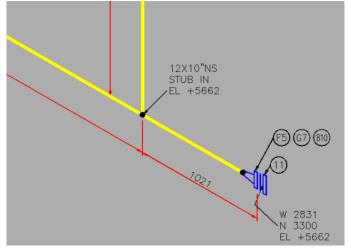




- Run an ISO of 10"-HM2-2200-150\_M
- Use ICEDIT to change the OTAP SKEY = TSSO
- Notice the difference in results.
- Refer to OTAP-SKEY-REFERENCE drawings in the project folder for full details of OTAP and SKEY combinations
- Optional exercise, change the spring hanger support SKEY = SPRG



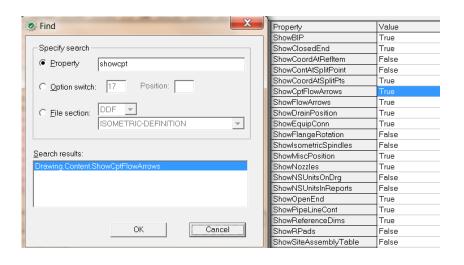


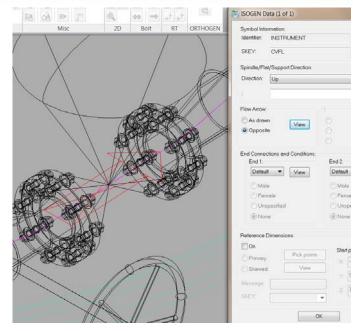


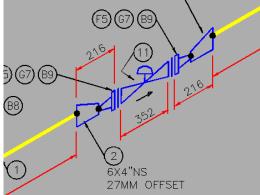




- Check the flow arrows with ICEDIT on line 6"-HM1-2100-150\_M
- Use the View option to confirm the flow arrow direction, modify if needed.
- The display on the ISO is controlled by OS 17 or ShowCptFlowArrows



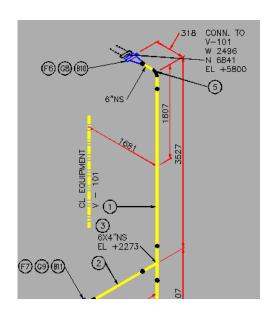


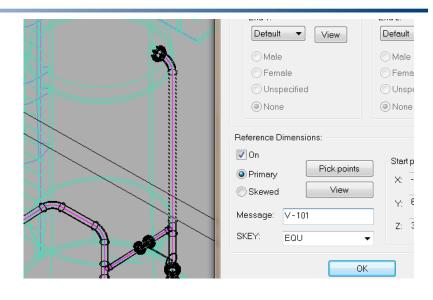






- Add a reference dimension to the Vessel.
- Use Point filters to get a correct ISO representation.
- Custom SKEY and Linetype combinations can also be done e.g. EQU4





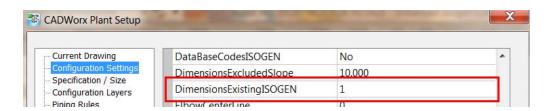
SKEY	Item Category	Default Dotted Line No.	Default Plotted Line Type
BLD	Building	2	
EQU	Equipment Item	2	
FLR	Floor Level	3	
GRD	Grid Line	3	
HST	Horizontal Steelwork element	1	
PIP	Pipeline	4	
VST	Vertical Steelwork element	1	
WAL	Wall	3	
XXX	Miscellaneous category (User defined)	'Normal'	

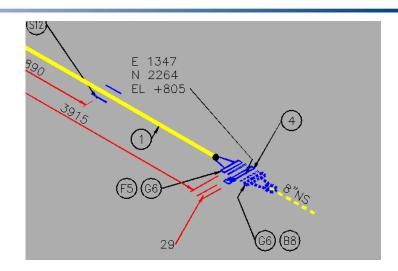


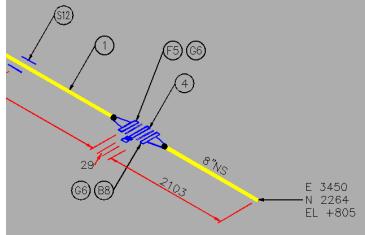


- Existing components dimensions are controlled by the CFG settings
- Individual overrides are provided in the ICEDIT dialog.
- Modify the Dimstatus on line number: 8"-CM2-5400-600\_M for the existing components.





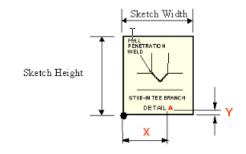


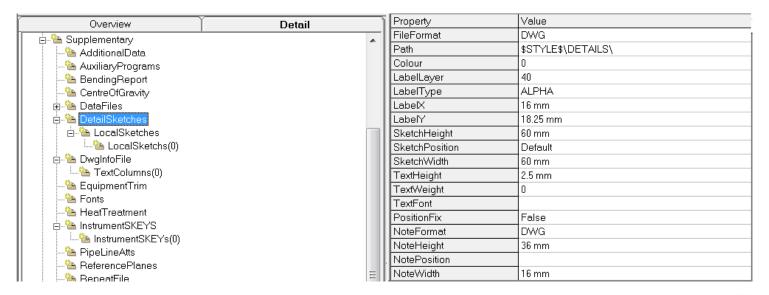






- Detail Sketches
- Before the detail sketch option from ICEDIT will work some changes need to be made to the I-Configure style.
- In Supplementary >> DetailSketches, some properties need to be defined.

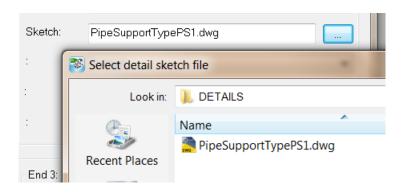


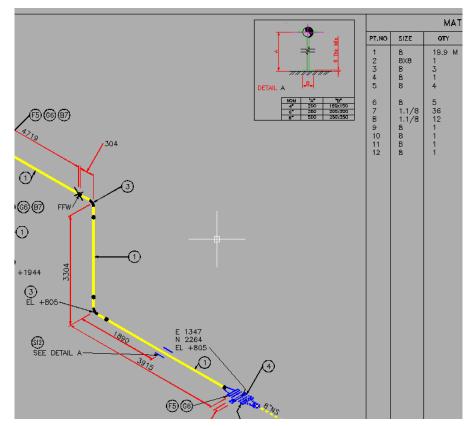






- Run ICEDIT on the pipe support
- Browse to the
   ...HxGN\2014\_A2\DETAILS folder.
   Choose the PipeSupport.dwg file
- Run the ISO and note the detail sketch added to the ISO.
- Optionally modify the support SKEY = GUID

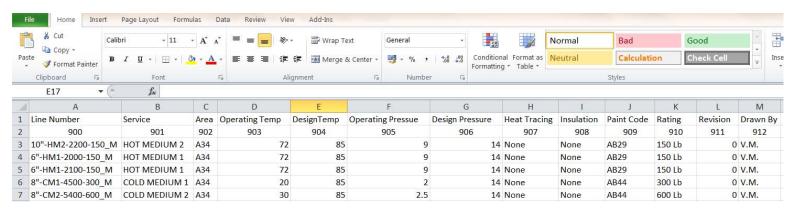








- Pipeline Attributes
- User defined data accessed by Isogen and output on the Isometric.



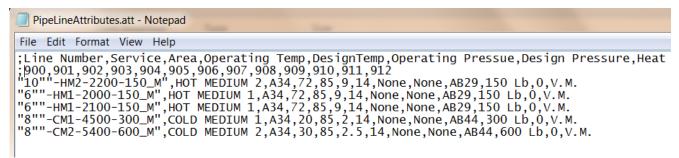


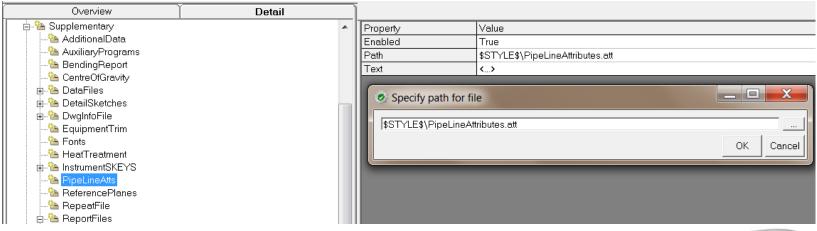






- Pipeline Attribute source data is usually held in a data system such as Microsoft Excel or Access but this must be output to a CSV (Comma Delimited) file to produce the form of text file that ISOGEN can read.
- Rename as \*.att and load to the project under Supplementary PipeLineAtts.

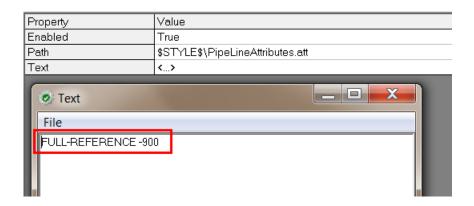


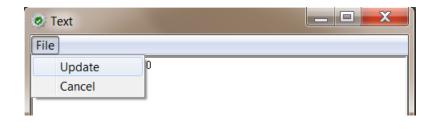






- Set Enabled property = True
- In the Text field add FULL-REFERENCE-900 and update.
- This data is then written to the DDF (only when the Enabled property = True)
- **FULL-REFERENCE** is defined as the Pipeline Reference in the PCF, and data is the data record in the Pipeline attributes file (\*.att), which corresponds to the Pipeline Reference.

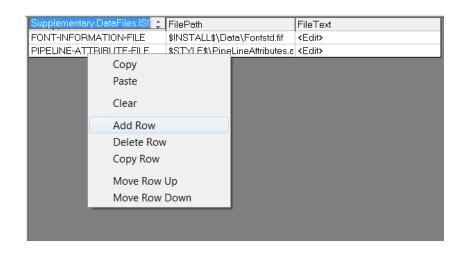


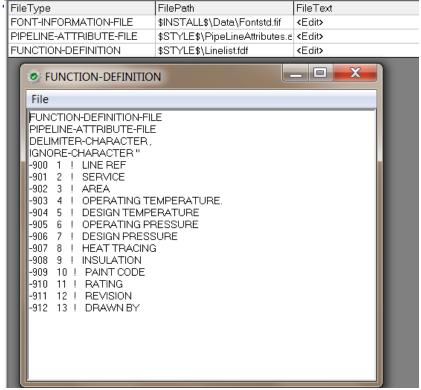






- Prepare the function definition file (\*.FDF)
- This file assigns the Attribute Data field value from the \*.att file to an Isogen -900 series attribute, thus enabling Isogen to place the -900 attributes.
- Under Supplementary Data files, Add a row FileType
- Set the file type as Function-Definition
- Browse to the file.

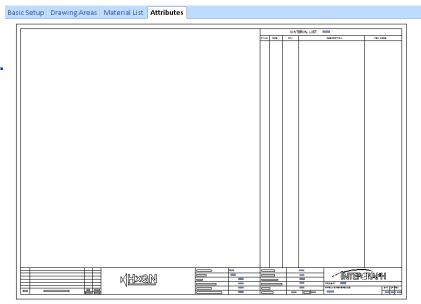








- Add the attributes to the drawing border with the setup wizard
- Attribute100 = 900, 901 = 101 etc.
- Pipeline attributes are limited to a maximum of 100 attributes, being Attribute 100 - 199

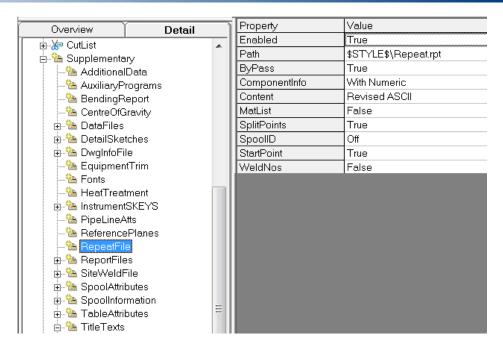


Attı	ibutes						
	Attribute	X	Y	Text Height	Font	Barcode	Ju
•	ATTRIBUTE100 ▼	324.71	44.69	2.4	AutoDesk ROMANS	0	Let
	ATTRIBUTE101 ▼	326.93	37.57	2.5	AutoDesk ROMANS	0	Let
	ATTRIBUTE102 ▼	338.91	31.33	2.5	AutoDesk ROMANS	0	Let
	ATTRIBUTE103 ▼	338.78	24.72	2.5	AutoDesk ROMANS	0	Let
	ATTRIBUTE104 ▼	338.78	18.23	2.5	AutoDesk ROMANS	0	Let
	ATTRIBUTE105 ▼	338.91	11.62	2.5	AutoDesk ROMANS	0	Let
	ATTRIBUTE106 ▼	430.48	25.15	2.5	AutoDesk ROMANS	0	Let
	ATTRIBUTE107 ▼	430.02	44.53	2.5	AutoDesk ROMANS	0	Let
	ATTRIBUTE108 ▼	430.82	31.25	2.5	AutoDesk ROMANS	0	Let
	ATTRIBUTE109 ▼	430.48	37.52	2.5	AutoDesk ROMANS	0	Let
	ATTRIBUTE110 ▼	430.48	18.38	2.5	AutoDesk ROMANS	0	Let





- Repeatability Setup
- Enabled = True
- Create an empty notepad file and rename to \*.rpt
- Set the content to Revised ASCII
- Set the Isogen Repeat options of what information is to be output to the repeat file. Material list, split points, weld no etc.
- Lastly set the ISOGENsetting in the CFG file to write this information back to the 3D model.



	HVACLibraryDirectory	c:\cadworx 2014\plant\HVAC				
	ISOGEN Continuation Graphics Count	3				
	ISOGENDefaultStyle					
	ISOGENSetting	1				
	LanguageFile	English.dic				
1	SOGENSetting		Ī			
(	0=All settings off					
1	1=Import Mark/Sheet data from repeat file					
2	2=Import Spool data from repeat file					
	2-Import Mark/Chaot/Chaol data from repeat file					



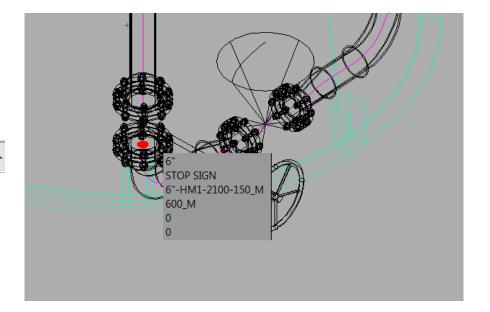


- Isolate Line 6"-HM1-2100-150\_M
- Run the IGO command.
- You may be prompted to confirm line numbers, this is CADWorx writing the start and split points back to the 3D model from the repeatability file.
- This is controlled by the Line number Pipe Rule.

Command: igo IGO
Enter an option [Line number/Select components] <Select components>:
Select objects: Specify opposite corner: 52 found, 52 groups
Select objects:
Exported Nozzle: V-101 @ -3495.5992,6841.1525,5800.0000
PIPELINE-REFERENCE set to 6"-HM1-2100-150\_M
PCF Header Data: PROJECT-IDENTIFIER HxGN LIVE ENHANCED ISOGEN LAB
PCF Header Data (CFG) file: G:\Advanced Isogen\Isogen.cfg
Sent 52 component(s) to ISOGEN for processing...

[ 1] ISOGEN Start Point Added @ -3495.6000,6841.1500,5800.0000
[ 1] ISOGEN Stop Point Added @ -3174.9000,5149.6500,1095.8600
Repeat File Updates: None

Enter an option [Exact copy of parent line number: 6"-HM1-2100-150\_M Current line number setup: 6"-SERVICE-COUNT-600\_M] <Exact>E







- Modify the repeat properties in I-Config so that Matlist = True
- Run the IGO command again on the same line.
- Notice how the Sheet and Mark updates from the repeat file on the command line.
- Use the ICEDIT command to confirm the information has been written to the 3D model.

Property	Value
Enabled	True
Path	\$STYLE\$\Repeat.rpt
ByPass	True
ComponentInfo	With Numeric
Content	Revised ASCII
MatList	True
SplitPoints	True
SpoolID	Off
StartPoint	True
WeldNos	False

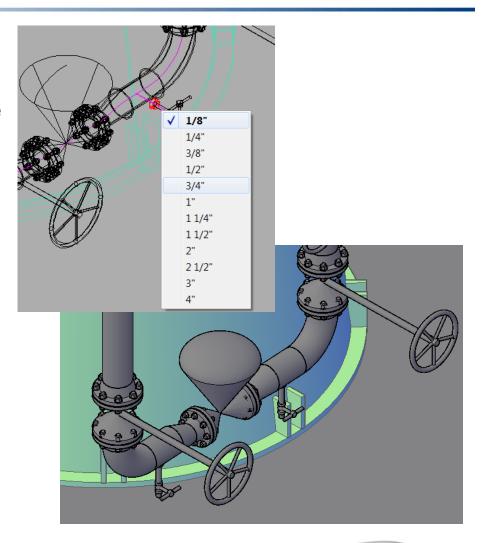
Repeat	File	Updates	:	Mark Data	:	52
Repeat	File	Updates	:	Sheet Data	:	52
Repeat	File	Updates	:	Spool Data	:	0

Other:	
Spool:	
Sketch:	
:	Default ▼
:Sheet #	2
:Sheet # Mark:	





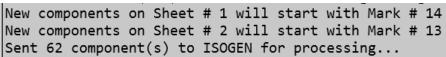
- Open the Assembly Manager
- Place the Control Station Drain on the model in between the reducers and the elbows.
- Make sure the line number is the same as the main line.



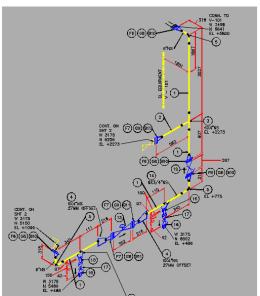


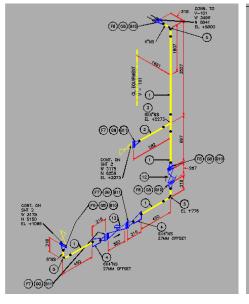


- Run the ISO again.
- Notice how the split points have been retained and how all existing mark numbers for the BOM have also been retained.
- Use ISOGENRESET to clear the repeat settings.



Repeat File Updates : Mark Data : 8
Repeat File Updates : Sheet Data : 8
Repeat File Updates : Spool Data : 6





	MATERIAL LIST: 6"-HM1-2100-150_M				
PT.NO	SIZE	QTY	DESCRIPTION	ITEM CODE	
1	6	4.3 M	PIPE, SMLS, SCH STD, ASTM A106 GR B	9121-00150G-	
2	4	0.4 M	PIPE, SMLS, SCH STD, ASTM A106 GR B	9121-00130G-	
	6X4	1	TEE RED, SCH STD, ASTM A234 GR WPB	D221-0015-0013-0G-0G	
4	6X4	2	RED ECC, SCH STD, ASTM A234 GR WPB	A221-0015-0013-0G-0G	
14	6X3/4	2	THRD-O-LET, THRD, 3000LB, ASTM A105	82G1-D015-D005-DG-OH	
5	6	3	90 LR ELL, SCH STD, ASTM A234 GR WPB	4222-00150G-	
15	3/4	2	NIPPLE, SCH XXS, ASTM A106 GR B	92G1-0005OI-	
16	3/4	2	PLUG, THRD_ENG, 316 SS BAR STOCK, ASTM A105	12G1-0005OH-	
6	6	4	FLG WELD NECK, 150LB, SCH STD, ASTM A105	5421-00150G-	
7	4	3	FLG WELD NECK, 150LB, SCH STD, ASTM A105	5421-00130G-	
8	6	4	GASKET, 150LB, 1/8" THK	6201-00150G-	
9	4	3	GASKET, 150LB, 1/8" THK	6201-00130G-	
10	3/4	32	STUD BOLTS W/ NUTS, 115 LG, ASTM A193/194 GR B7/2H (115 MM LG)	6101-00150G-	
11	5/8	24	STUD BOLTS W/ NUTS, 100 LG, ASTM A193/194 GR B7/2H (100 MM LG)	6101-00130G-	
12	6	1	GATE VALVE, FLG, 150LB	FA31-00150G-	
17	3/4	2	BALL VALVE, THRD, BOOLB	F4G1-00050H-	
13	4	1	CONTROL VALVE, FLG, 150LB	F831-00130G-	





- Dynamic Filenames
- ISOGEN allows files to be dynamically named using text attributes contained within the pipeline data.
- Not supported for Project Manager
   Styles / Projects
- Refer to I-Configure help for full list of supported filename attributes.

```
PIPELINE-REFERENCE (-6)
SPOOL-PREFIX (-7)
REVISION (-8)
PROJECT-IDENTIFIER (-9)
BATCH (-10)
AREA (-10)
PIPING-SPEC (-11)
NOMINAL-CLASS (-12)
NOMINAL-RATING (-12)
PIPELINE-TYPE (-13)
DATE-DMY (-14)
INSULATION-SPEC (-15)
TRACING-SPEC (-16)
PAINTING-SPECNCE (-17)
PIPELINE-TEMP (-19)
SYSTEM-ISOMETRIC-REFERENCE (-25)
SPOOL-NAME (-28)
EQUIPMENT-TRIM (-29)
EQUIPMENT-TRIM-REFERENCE (-29)
MISC-SPEC1 (-41)
MISC-SPEC2 (-42)
MISC-SPEC3 (-43)
MISC-SPEC4 (-44)
MISC-SPEC5 (-45)
JACKET-SPEC (-65)
OUTPUT-FILE-NAME (-66)
PIPELINE-DRAWING-SEQUENCE-NUMBER (-90)
SPOOL-DRAWING-SEQUENCE-NUMBER (-91)
CLIENT-DRAWING-IDENTIFIER (-92)
PCF-FILE-NAME (-100)
PIPELINE-ATTRIBUTES (-600 TO -699) (-900 to -999)
```





- Open the plotfile path from I-Config
- Configure the plotfile as follows:

#### Where:

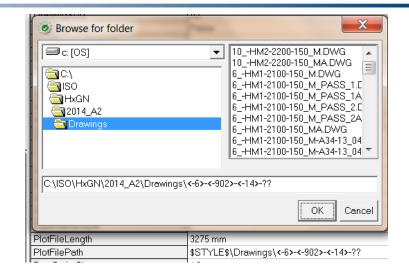
<-6> = Line Number

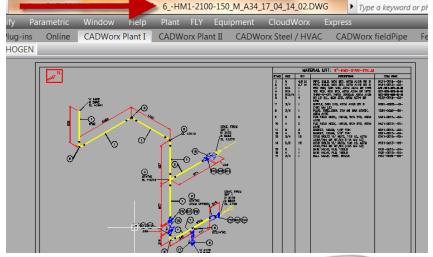
<-902> = Area from Pipeline.att

<-14> = Date (DMY)

?? = Sheet numbers

 Run the same line again and notice the new filename.









Questions?

